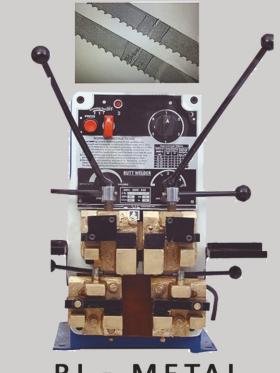


SHREEJI WELD INDUSTRIES



CARBON STEEL
BLADE BUTT
WELDER MACHINE



BI - METAL BLADE BUTT WELDER MACHINE

The Band saw Butt Welding Machine has been manufactured to make sure that the welding operations can be carried out in a dependable and streamlined manner. It is fitted with band saw blades, whose ends are connected through overlapping brazing, which needs tremendous brazing skills. However, it delivers weak joined due to the introduction of foreign material. Moreover, solder and flux are required.

Electric resistance butt welding is the latest way through which the joint's strength increases by 25% compared to that of the base metal. Also, its swift and automatic operations make sure that human errors do not affect the strength of the joint,

BLADE BUTT WELDER MACHINE

TECHNICAL SPECIFICATIONS -

Model	Job	Welding Range	Capacity	Grinder	Weight (App)	Dimensions (App)	Input Voltage	Input Current	Duty Cycle
BBW 325	Carbon steel blades	3-25 mm 1/8" to 1"	3 KVA (Nominal)	0.12 KVA	25 Kgs (Net) 35 Kgs (Gross)	275 × 235 × 225 mm	230 V 50 Cycles	13 Amps	5%
BBW 535	Carbon steel blades	6-37 mm 1/4" to 1 ½"	5KVA (Nominal)	0.12 KVA	28 Kgs (Net) 37 Kgs (Gross)	275 × 255 × 225 mm	230 V 50 Cycles	18 Amps	5%
BBW 631	Bi-Metal Blades	12-31mm	12 KVA	0.25 KVA	54 Kgs	230 × 400 × 405 mm	2.ø 400 V 50 cycles	28 Amps	5%
BBW 640	Bi-Metal Blades	15-41mm	15 KVA	0.25 KVA	64 Kgs	250 × 425 × 400 mm	2.ø 400 V 50 cycles	40 Amps	5%



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